

COATING THICKNESS MEASUREMENT







SAUTER

SAUTER Pictograms



Adjusting program (CAL)

For quick setting of the instrument's accuracy. External adjusting weight required



Calibration block

Standard for adjusting or correcting the measuring device



Peak hold function

Capturing a peak value within a measuring process



Scan mode

Continuous capture and display of measurements



Push and Pull

The measuring device can capture tension and compression forces



Length measurement Captures the geometric dimensions of a test object or the movement during a test process



Focus function

Increases the measuring accuracy of a device within a defined measuring range



Internal memory

To save measurements in the device memory



Data interface RS-232

Bidirectional, for connection of printer and PC



Profibus

For transmitting data, e.g. between scales, measuring cells, controllers and peripheral devices over long distances. Suitable for safe, fast, fault-tolerant data transmission. Less susceptible to magnetic interference



Profinet

Enables efficient data exchange between de-centralised peripheral devices (balances, measuring cells, measuring instruments etc.) and a control unit (controller). Especially advantageous when exchanging complex measured values, device, diagnostic and process information. Savings potential through shorter commissioning times and device integration possible



Data interface USB

To connect the measuring instrument to a printer, PC or other peripheral devices



Bluetooth* data interface

To transfer data from the balance/measuring instrument to a printer, PC or other peripherals



WIFI data interface

To transfer data from the balance/measuring instrument to a printer, PC or other peripherals



Data interface infrared

To transfer data from the measuring instrument to a printer, PC or other peripheral devices



Control outputs (optocoupler, digital I/O) To connect relays, signal

lamps, valves, etc.



Analogue interface

To connect a suitable peripheral device for analogue processing of the measurements



Analogue output

For output of an electrical signal depending on the load (e.g. voltage 0 V - 10 V or current 4 mA - 20 mA)



Statistics

Using the saved values, the device calculates statistical data, such as average value, standard deviation etc.



PC Software

To transfer the measurement data from the device to a PC



Printer

A printer can be connected to the device to print out the measurement data



Network interface

For connecting the scale/ measuring instrument to an Ethernet network



KERN Communication Protocol (KCP)

It is a standardized interface command set for KERN balances and other instruments, which allows retrieving and controlling all relevant parameters and functions of the device. KERN devices featuring KCP are thus easily integrated with computers, industrial controllers and other digital systems



GLP/ISO record keeping

of measurement data with date, time and serial number. Only with SAUTER printers



Measuring units

Weighing units can be switched to e.g. non-metric. Please refer to website for more details



Measuring with tolerance range

(limit-setting function) Upper and lower limiting can be programmed individually. The process is supported by an audible or visual signal, see the relevant model



Protection against dust and water splashes IPxx

The type of protection is shown in the pictogram cf. DIN EN 60529:2000-09, IEC 60529:1989 +A1:1999+A2:2013



ZERO

Resets the display to "0"



Battery operation

Ready for battery opera-tion. The battery type is specified for each device



Rechargeable battery pack Rechargeable set



Plug-in power supply 230V/50Hz in standard version for EU. On request GB, AUS or US version available



Integrated power supply unit

Integrated, 230V/50Hz in EU. More standards e.g. GB, AUS or US on request



Motorised drive

The mechanical movement is carried out by a electric motor



Motorised drive

The mechanical movement is carried out by a synchronous motor (stepper)



Fast-Move

The total length of travel can be covered by a single lever movement



Conformity assessment

Models with type approval for construction of verifiable systems



DAkkS calibration possible

. The time required for DAkkS calibration is shown in days in the pictogram



Factory calibration (ISO) The time required for factory

calibration is specified in the pictogram



Package shipment

The time required for internal shipping prepara-tions is shown in days in the pictogram



Pallet shipment

The time required for internal shipping prepara-tions is shown in days in the pictogram

SAUTER Models A-Z

281/285	10
287/289	10
287/289	
AE 500	8
AE 500AFH FAST	
AFH FAST	13
AFH FAST	
	45
AFH FD/AFH LD	46
AFI 2.0	17
AFI 2.U	4/
CB	104
CD	102
OD	102
CE HSx	96
CE WT	97
CJ	108
CK	
CK	102
CO	107
CP1	00-101
CB.	102
CR	103
CT	105
CS1	06-107
CW1	12 _11/
OW 1	12 -114
DA	51
DB	52
DC Y1 · DC Y2	02
DO11.D012	99
FA	11
FC	12
	13
FC 1K-BT	23
FG	22
FH-M	15
T11-W	!:
FH-S	14
FK	12
FL-M	 17
TL-101	:/
FL-S	10
FS	_ 18-19
FS Set WEW	20 21
rs set <u> </u>	_ 20-21
HB	72
HD	73
UE ()	
HE (neu)	/∪
HK-D/-DB	76
HK-D/-DB HMM/-NP	77
HMO	 70
111VIO	
HN-D	/8
HN-D HO	82-83
· · · · · · · · · · · · · · · · · · ·	_
_	
JCS NEW	_ 92-93
JCT NEW	58
. u =	
JIT ****	90
JIT 🚾	90
··· -	
LB	90 49
LB	49
··· -	49
LB	49 _ 28-29
S71SD-M	49 _ 28-29 38
S71SD-MSO	49 _ 28-29 38 85
S71SD-MSOSP	49 _ 28-29 38 85 86
S71	49 _ 28-29 38 85 86
S71	49 _ 28-29 38 85 86
S71SD-MSOSP	49 _ 28-29 38 85 86
S71 SD-M S0 SP SU SW	49 28-29 38 85 86 87 _88-89
LB	49 28-29 38 85 86 87 _88-89
LB	49 28-29 38 85 86 87 _88-89
S71	49 28-29 38 86 87 88-89 54
S71	4928-293885868788-895462
TB	4928-293885868788-89546255
TB	4928-293885868788-89546255
LB	4928-293885868788-89545563
LB	4928-2938858687 _88-895455 _63 _56 _57
LB	4928-2938858687 _88-8954625553 _53 _57 _30
LB	4928-293885868788-89546255635657 _74
LB	4928-293885868788-89546255635657 _74
S71	4928-29383585868788-895462556356577471
S71	4928-293885868788-89546255635657307471666
S71	4928-293885868788-89546255635657307471666
S71	4928-293885868788-89546255 _6356573074716664
S71	4928-293885868788-8954625563573074716667
S71	4928-293885868788-895462556356573074711666646768
S71	4928-293885868788-895462556356573074711666646768
S71	4928-293885868788-895462556356573074711666646768
S71	4928-293885868788-89546255 _5356356471711716664676867666
S71	4928-293885868788-89546255 _5356356471711716664676867666
LB	4928-293885868788-89546255 _63 _63 _57 _747166 _67 _68 _67 _2625 _34-35
LB	4928-293885868788-89546255 _63 _63 _57 _747166 _67 _68 _67 _2625 _34-35
LB	4928-2938858688788-895462556357307471664676867266533131
LB	4928-2938858688788-8954625563563564676867262534-3532-33
LB	4928-293885868788-89546255635657307471666467262534-353132-33
LB	4928-293885868788-89546255635657307471666467262534-353132-33
LB	4928-293885868788-89546255635657307471666467262534-353132-33

SAUTER Customer Consultants

With questions about our products and services, we will be happy to advise you:

Product Specialist Measuring Technology



Irmgard Russo Tel. +49 7433 9933-208 info.sauter@kern-sohn.com

Product Specialist Measuring Technology



Helga Biselli Tel. +49 7433 9933-188 info.sauter@kern-sohn.com

Product Specialist Measuring Technology



Ralf Gutbrod Tel. +49 7433 9933-306 info.sauter@kern-sohn.com

Product Specialist Measuring Technology



Andreas Vossler Tel. +49 7433 9933-243 info.sauter@kern-sohn.com

FR, Maghreb, GB, IE, IS, BE, LU



Maren Möwert Tel. +49 7433 9933-132 Mobil +49 151 46143240 maren.moewert@kern-sohn.com

DK, SE, FI, NO, PL, LV, LT, EE



Mark Hauder Tel. +49 7433 9933-310 Mobil +49 160 3378426 mark.hauder@kern-sohn.com

GR, CY, BG, HU, RO, SK, CZ, AL, Ex-Yugoslavia, CIS



Ariana Sevcenco Tel. +49 7433 9933-203 Mobil +49 151 72434692 ariana.sevcenco@kern-sohn.com

North America, Africa, Asia, Middle East, Oceania, TR



Corinna Matthes Tel. +49 7433 9933-215 Mobil +49 151 44568364 corinna.matthes@kern-sohn.com

Germany (PC 4, 7), NL



Taras Mikitisin Tel. +49 7433 9933-143 Mobil +49 171 5590115 mikitisin@kern-sohn.com

SAUTER Hotlines

Technical questions about our products?
You will find assistance here quickly: +49 7433 9933 - ...



Service Hotline → 199

for general technical questions about your SAUTER product

SAUTER Measuring Instruments

→555

for all technical questions concerning our SAUTER measuring instruments, test benches, force measuring accessories (clamps etc.), SAUTER software

Industrial Scales → 333

for all technical questions concerning our basic scales (laboratory & industry), pocket balances, school balances, bench scales, price-computing scales, platform scales, counting scales, counting systems, floor scales, pallet truck scales, crane scales, veterinary scales

System Solutions Industry 4.0

→ 200

for all technical questions concerning the interlocking of the latest information and communication technology with our scales, load cells and measuring devices as well as questions about KERN software











Practical measuring device for measuring the thickness of layers for daily use

Features

- External sensor for difficult-to-access measuring points
- Base plate and calibration foils included
- 1 Delivered in a robust carrying case
- Offset-Accur: This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of 1 % (or less) of the measured value
- Selectable measuring units: μm , inch (mil)
- Auto-Power-Off
- Type F: Non-magnetic coatings on iron and steel
- Type N: Coatings on non-magnetic metals
- SAUTER TB 2000-0.1F: Specifically designed for the automobile industry, Precision: Standard 3 % of measured value

Technical data

- Measuring precision:
 - Standard: 3 % of measured value
 - Offset-Accur: 1 % of measured value
- Smallest sample surface (radius)
 Type F
- Convex: 1,5 mm
- Flat: 6 mm
- Concave: 25 mm
- Type N
- Convex: 3 mm
- Flat: 6 mm
- Concave: 50 mm
- Minimum thickness of base material: 300 µm
- Overall dimensions W×D×H 161×69×32 mm
- Battery operation, batteries standard ($4 \times 1.5 \text{ V AA}$)
- Net weight approx. 0,75 kg

Accessories

- 2 Calibration foils for increased measuring accuracy (covers the range from 20 up to 2000 µm, with < 3 % tolerance),
 SAUTER ATB-US07, € 115,-
- 3 External sensor, Type F, SAUTER ATE 01, € 116,-
- 4 External sensor, Type N, SAUTER ATE 02, € 125,-

CALBLOCK FOCUS ZERO BATT 1 DAY

Model	Measuring range	Readout [d]	Test object	Price excl. of VAT ex works	Opti Factory calibrat	
SAUTER	μm	μm		€	KERN	€
TB 1000-0.1F	100 1000	0,1 1	Type F	360,-	961-110	159,-
TB 2000-0.1F	100 2000	0,1 1	Type N	325,-	961-110	159,-
TB 1000-0.1FN	100 L 1000	0.1 1	Combination instrument Type F / Type N	455	961-112	225







Robust measuring device for coating thickness compact and easy to use

Features

- · Ergonomic design for easy handling
- Data interface RS-232 as standard
- Base plate and calibration foils included
- 1 Delivered in a robust carrying case
- · Offset-Accur: This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of 1 % (or less) of the measured
- Selectable measuring units: μm , inch (mil)
- Type F: Non-magnetic coatings on iron and steel
- Type N: Coatings on non-magnetic metals

2 SAUTER TC 1250-0.1FN-CAR

- Specifically designed for the automobile industry
- · Automatic recognition of measuring mode (F or N): "point and shoot"
- Simple and convenient 1-key operation

Technical data

- · Measuring precision:
- Standard: 3 % of measured value or \pm 2,5 μm
- Offset-Accur: 1% of measured value or $\pm\ 1~\mu m$
- Smallest sample surface (radius) Type F
- Convex: 1,5 mm
- Flat: 13 mm
- Concave: 80 mm
- Type N
- Convex: 3 mm
- Flat: 6 mm
- Concave: 50 mm
- Minimum thickness of base material: 300 µm
- Overall dimensions W×D×H 125×65×26 mm
- · Battery operation, batteries standard (4×1.5 V AAA)
- Net weight approx. 0,15 kg

Accessories

- · Data transfer software, interface cable included, SAUTER ATC-01, € 100,-
- · Calibration foils for increased measuring accuracy (covers the range from 20 up to 2000 $\mu m,$ with < 3 % tolerance), SAUTER ATB-US07, € 115,-

STANDARD



















Model	Measuring range [Max]	Readout [d]	Test object Price excl. of VAT ex works		Option Factory calibration certificate	
SAUTER	μm	μm		€	KERN	€
TC 1250-0.1F	100 1250	0,1 1	Type F	410,-	961-110	159,-
TC 1250-0.1FN	100 1250	0,1 1	Combination instrument Type F / Type N	520,-	961-112	225,-
TC 1250-0.1FN-CAR	100 1250	0,1 1	Combination instrument Type F / Type N	530,-	961-112	225,-









Ergonomic design and external measuring head for highest ease of use

Features

- External sensor for difficult-to-access measuring points
- · Data interface RS-232 as standard
- · Base plate and calibration foils included
- 1 Delivered in a robust carrying case
- · Offset-Accur: This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of 1 % (or less) of the measured value
- Selectable measuring units: μm , inch (mil)
- Auto-Power-Off
- Type F: Non-magnetic coatings on iron and steel
- Type N: Coatings on non-magnetic metals

Technical data

- · Measuring precision:
- Standard: 3 % of measured value or ± 2,5 µm
- Offset-Accur: 1 % of measured value or \pm 1 μm
- Smallest sample surface (radius) Type F
- Convex: 1,5 mm
- Flat: 6 mm
- Concave: 50 mm

Type N

- Convex: 1,5 mm
- Flat: 6 mm
- Concave: 50 mm
- Minimum thickness of base material: 300 µm
- Overall dimensions W×D×H 131×65×28 mm
- Battery operation, batteries standard (4×1.5 V AAA)
- Net weight approx. 0,10 kg

Accessories

- · Data transfer software, interface cable included, SAUTER ATC-01, € 100,-
- · Calibration foils for increased measuring accuracy (covers the range from 20 up to 2000 $\mu m,$ with < 3 % tolerance), SAUTER ATB-US07, € 115,-
- 2 External sensor, Type F, SAUTER ATE 01, € 116,-
- 3 External sensor, Type N, SAUTER ATE 02, € 125,-



















OPTION	
	ISO
SOFTWARE	+4 DAYS

Model	Measuring range	Readout [d]	Test object	Price excl. of VAT ex works	Opt Factory calibrate	
SAUTER	μm	μm		€	KERN	€
TE 1250-0.1F	100 1250	0,1 1	Type F	410,-	961-110	159,-
TE 1250-0.1N	100 1250	0,1 1	Type N	450,-	961-110	159,-
TE 1250-0.1FN	100 1250	0.1 1	Combination instrument Type F / Type N	520	961-112	225













Premium coating thickness gauge for paint layer, lacquer layer etc.

Features

- I LCD display, backlit, display of all information at a glance
- Offset-Accur: This function allows you to adjust the instrument precisely on the locally measured range by a two-point calibration. This results in a superior accuracy of 1 % (or less) of the measured value
- 2 different measuring modes: single measurement and scan mode for continuous measurement
- · Mini Statistics Kit: displays the measured result, the average value and the max and the min value
- Internal data memory for up to 99 values
- Selectable measuring units: µm, inch (mil)
- · Base plate and calibration foils included
- · Data interface RS-232 as standard
- · Delivered in a robust carrying case
- Type F: Non-magnetic coatings on iron and steel
- Type N: Coatings on non-magnetic metals

SAUTER TG

· External sensor for difficult-to-access measuring points

Technical data

- · Measuring precision:
- Standard: 3 % of measured value or ± 2,5 µm
- Offset-Accur: 1 % of measured value or \pm 1 μm
- Minimum thickness of base material: 300 µm
- Overall dimensions W×D×H 126×65×35 mm
- · Battery operation, batteries standard (2×1.5 V AAA)
- Net weight approx. 0,10 kg

Accessories

- · Data transfer software, interface cable included, SAUTER ATC-01, € 100,-
- · Calibration foils for increased measuring accuracy (covers the range from 20 up to 2000 $\mu m,$ with < 3 % tolerance), SAUTER ATB-US07, € 115,-
- · SAUTER TG: External sensor, Type FN, SAUTER ATG 01, € 145,-

STANDARD



OPTION	
	ISO
COETIMADE	. 4 DAVC

Model	Measuring range [Max]	Readout [d]	Test object	Smallest sample surface (radius)	Price excl. of VAT ex works	Opt Factory calibra	
SAUTER	μm	μm		mm	€	KERN	€
TF 1250-0.1FN	100 1250	0,1 1	Combination instrument Type F / Type N	F: Convex: 1,5/ Concave: 25	600,-	961-112	255,-
TG 1250-0.1FN	100 1250	0,1 1	Combination instrument Type F / Type N	N: Convex: 3/ Concave: 50	600,-	961-112	255,-













Features

- · Accurately determines the thickness of coats of paint or varnish on iron or non-iron base material
- · Combination of magnetic and eddy current measuring methods enables particularly high levels of precision and flexibility. The base material is detected automatically
- Stable, reliable performance as well as non-destructive measuring
- Measuring range up to 2000 μm
- Low-wear sensor thanks to state-of-the-art technologies
- · Single and two-point calibration
- Single and repeated measurements for pass/fail assessment. The three-colour LED display shows the current value attribute (green: qualified, red: below the limit value, yellow: above the limit value)
- In the display rotates automatically and makes it easier for the user to read the measured values from many different angles, or alternatively it can be locked in place manually

- · Selection of functions with automotive mode, voice transmission, Bluetooth App and LED torch
- Bluetooth App included for communication and applications
- Main application areas: Coating thickness measurement on metals in industry and research, for example in the automobile industry, metal processing, painting and inspection
- 3 Delivery in a practical box

Technical data

- Measuring precision: 2 % of [Max]
- Selectable measuring units: µm, inch (mil)
- · With internal sensor
- Internal data memory for up to 55 sets of values and 60 cells per set
- Overall dimensions W×D×H 152×65×35 mm
- Net weight approx. 0,20 kg

Accessories

· Calibration foils for increased measuring accuracy (covers the range from 20 up to 2000 $\mu m,$ with < 3 % tolerance), SAUTER ATB-US07, € 115,-

STANDARD



















lb.	· ·
U	1 DAY
_	

Model	Measuring range	Readout	Sensor types	Price excl. of VAT
SAUTER	[Max] µm	[d] µm		ex works €
JCT 100	2000	0,1	FE NFE	445,-

Sauter GmbH

c/o KERN & SOHN GmbH Ziegelei 1 72336 Balingen Germany Tel. +49 7433 9933-0

Tel. +49 7433 9933-0 info@sauter.eu

www.sauter.eu

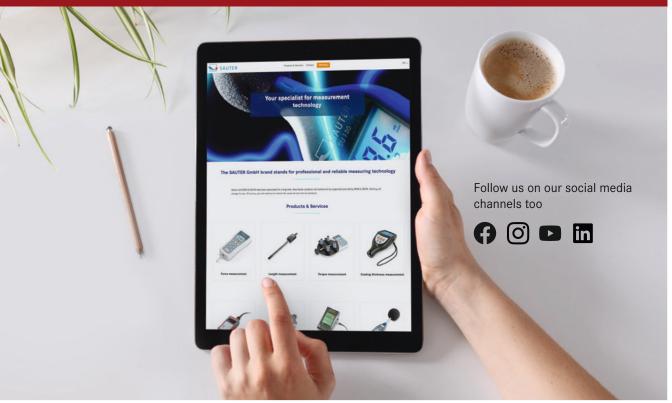
The oldest Precision Balance Factory in Germany



Discover the multifaceted World of Balances and Measuring Technology from SAUTER online: www.sauter.eu



- → Full KERN & SAUTER Product Range
- → Convenient 24/7 Ordering
- → Selection of more than 5,000 Items across Weighing and Measuring Technology, Optical Instruments as well as Accessories and Services
- → Extensive Information and useful Download Options
- → Technical Product Data Sheets
- → Operating Instructions
- → Descriptive Image and Video Material
- → Useful KERN Services
- → Technical Glossary
- → KERN Dealer Portal
- → Practical Filter and Search Functions



Printed in Germany by SAUTER GmbH z-cs-en-kp-20241







